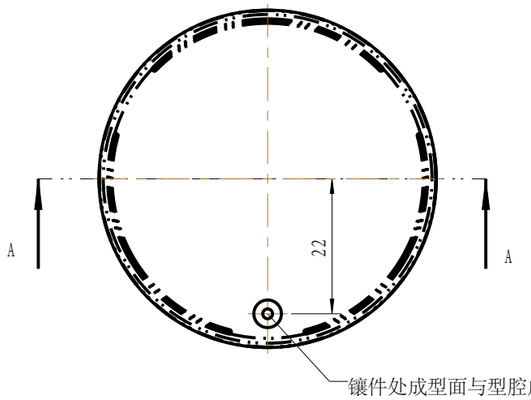
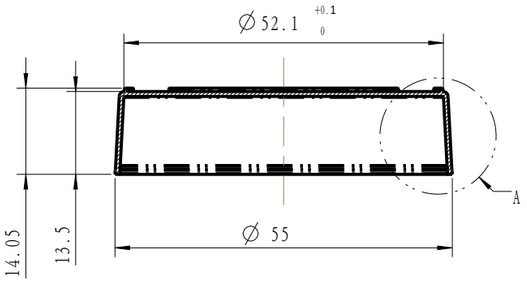
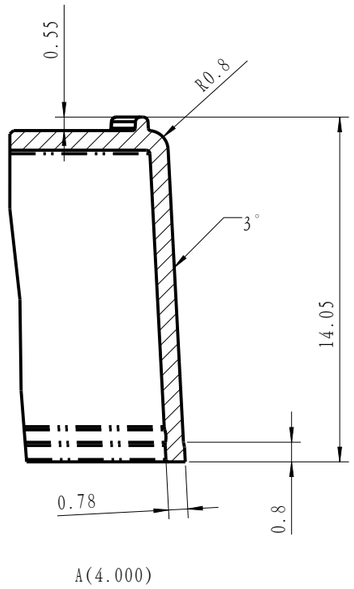
版次	设变内容	设变人	日期
A1			
A2			
A3			
A4			



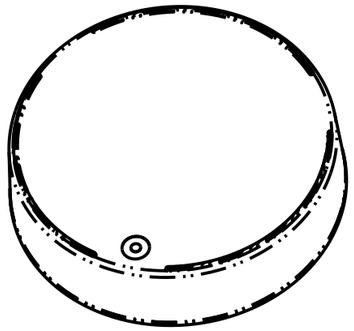
镶件处成型面与型腔成型面高低差≤±0.02

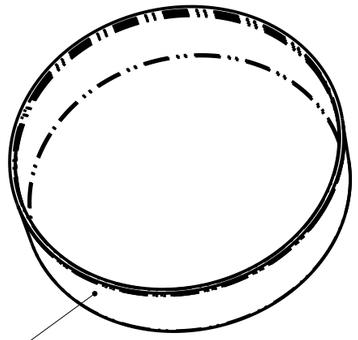


SEC A-A

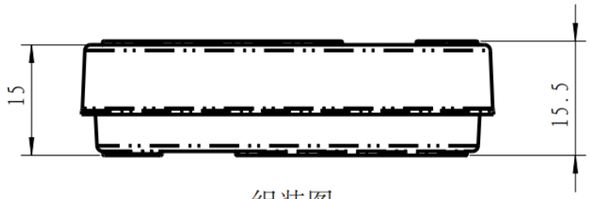


A(4.000)





模号1¯8,字高2.0,字凸0.02¯0.05mm



组装图

Note:
1.未注公差±0.1
2.未注理论尺寸参照3D模型
3.未注R角R0.1
4.产品粗糙度要求为Ra0.01
5.外观、表面干净，无肉眼可见的凹坑、划痕、气泡、夹杂物、麻点、擦痕、油污、汽纹、缩水、顶白、彩虹纹等缺陷
6.浇口平滑无毛刺，不得有拉丝、可掉落的黑点及其他可见异物
7.无菌要求:用培养基浇注于空皿中,在20~25C和30~35C条件下各培养7天应无菌生长
8.产品内部不可存在残余应力
9.培养面不可有熔接线
10.产品具有亲水性,不可有内毒素

DESIGN BY:			PART NAME: 60培养皿	MATERIAL: PS	MOLD NO:
CHECK BY:		THE 3RD ANGLE	PART NUMBER:	QUANTITY:	SCALE: 1:1
APPROVE BY:			SIZE: ∅55*14.05	2D DRAWN DATA: 2023.10.11	SHEETS NUMBER: 1/1