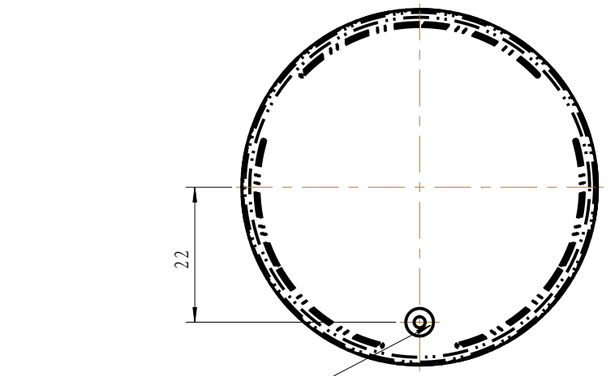
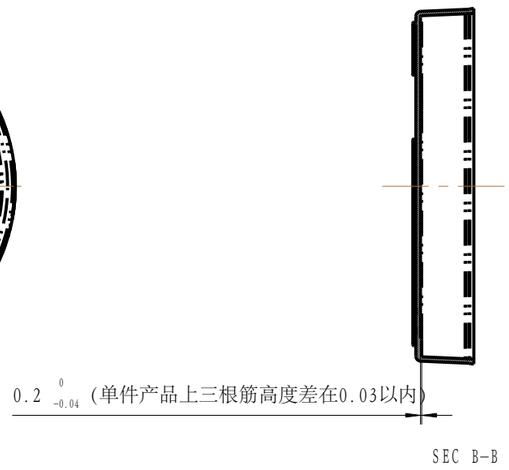
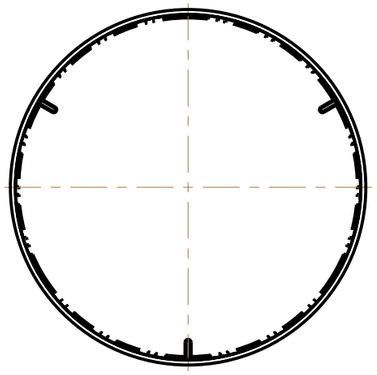
| 版次 | 设变内容 | 设变人 | 日期 |
|---|---|---|---|
| A1 | | | |
| A2 | | | |
| A3 | | | |
| A4 | | | |

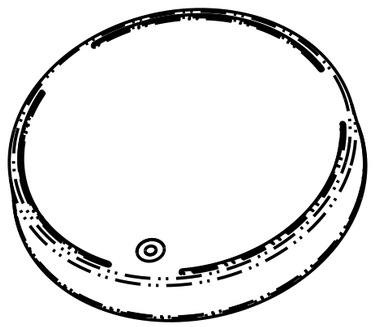


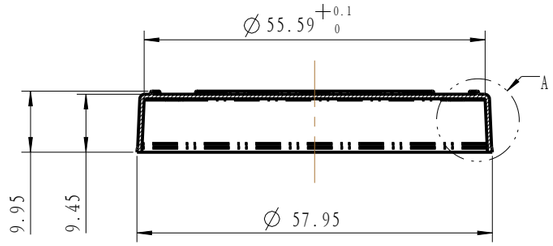

镶件处成型面与型腔成型面高低差≤±0.02



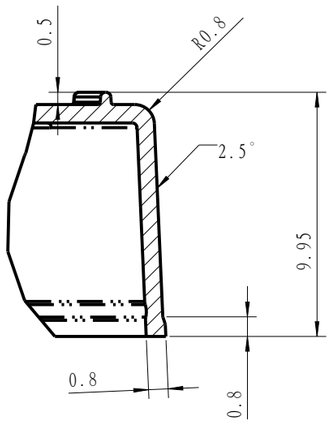

SEC B-B



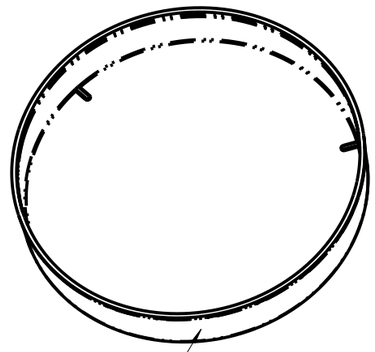





SEC A-A




A(4.000)



模号1¯8,字高2.0,字凸0.02¯0.05mm

Note:
1.未注公差±0.1
2.未注理论尺寸参照3D模型
3.未注R角R0.1
4.产品粗糙度要求为Ra0.01
5.外观、表面干净，无肉眼可见的凹坑、划痕、气泡、夹杂物、麻点、擦痕、油污、汽纹、缩水、顶白、彩虹纹等缺陷
6.浇口平滑无毛刺，不得有拉丝、可掉落的黑点及其他可见异物
7.无菌要求:用培养基浇注于空皿中,在20~25C和30~35C条件下各培养7天应无菌生长
8.产品内部不可存在残余应力
9.培养面不可有熔接线
10.产品具有亲水性,不可有内毒素

| | | | | | |
|---|---|---|---|---|---|
| DESIGN BY: | | | PART NAME: 60培养皿上盖 | MATERIAL: PS | MOLD NO: |
| CHECK BY: | | THE 3RD ANGLE | PART NUMBER: | QUANTITY: | SCALE: 1:1 |
| APPROVE BY: | | | SIZE: ∅57.95*9.95 | 2D DRAWN DATA: 2023.10.11 | SHEETS NUMBER: 1/1 |